

Miter Band Saw 角度带锯床

Industrial-Grade High-Precision Miter Band Saw Machine—Designed for complex multi-angle cutting needs, featuring a high-rigidity rotary worktable for variety speed precision adjustment within 0-60°, to meet your bevel-cutting needs for metal profiles, pipes, and special-shaped workpieces.

工业级高精度角度带锯床——专为复杂多角度切割需求而设计，具有高刚度旋转工作台，可在 0-60° 范围内进行多种速度精度调整，满足您对金属型材、管材、异形工件的锯切需求。

- Tube, bar, profile steel sawing
- Sawing Capacity up to 700mm in diameter
- 45°、60° and 90° sawing
- NC and CNC for selection

- 管材、棒材、型材锯切
- 锯切尺寸可达700mm
- 45°、60°、90° 锯切
- 半数控和数控可供选择

Sawing Blade Selection 锯条选择

LETIPTOP Sawing Blade is ideal for CNC band saws, vertical saws, and horizontal band saws. Please select the saw blade based on the workpiece you are cutting as below:

LETIPTOP 锯条是数控带锯床、立锯带锯床、和卧式带锯床的理想选择。请根据您要切割的工件选择锯条如下：



Equipped with China famous brand linear guides and a dual-column structure to ensure cutting stability, the intelligent hydraulic feedback system automatically adjusts sawing pressure, extending blade life by over 30%. Widely used in precision machining fields such as hydraulic rods for construction machinery, automotive chassis components, and aerospace titanium alloy structural parts.

配备中国著名品牌直线导轨和双柱结构以确保切割稳定性，智能液压反馈系统自动调节锯切压力，延长锯条寿命超过30%。广泛应用于工程机械液压杆、汽车底盘部件和航天钛合金结构件等精密加工领域。

Technical Data 技术参数

2/3	Cutting above Φ150mm solid bar
3/4	Cutting Φ50-150mm solid bar
4/6	Cutting under Φ50mm solid bar
4/6T	Cutting thickness of wall 1-8mm pipe
3/4T	Cutting thickness of wall 8-20mm pipe
3/4H	(bundle cutting) Cutting under Φ50mm solid bar

Model 型号	90° Sawing 90° 锯切		45° Sawing 45° 锯切	
	Round(mm) 圆形 (mm)	Square(mm) 方形 (mm)	Round(mm) 圆形 (mm)	Square(mm) 方形 (mm)
GX4028	280	400x280	230	230x270
GX-33/50	330	330x500	330	330x380
GX-35/50	350	350x500	350	350x390
GX-40/50	400	400x500	400	400x400
GX-45/50	450	450x500	450	450x480
GX-50/60	500	500x600	500	500x500
GX-60/70	600	600x700	600	600x600
GX-60/75	600	600x750	600	550x600
GX-70/80	700	700x800	700	700x700
HN-33X	330	330x380	330	330x350
HN-40X	400	400x450	400	400x400
HN-45X	450	450x500	450	450x450
HN-50X	500	500x700	500	500x500
HN-65X	650	650x800	650	500x700



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Function Description

功能描述



- Front control console
- Open-door Power-off Switch to ensure operator safety.
- Water-proof and oil-proof closed button, more safe and durable.
- Fast down rod to shorten sawing feed time.

- 前置控制台；
- 开门断电开关，确保操作人员的安全；
- 防水防油的闭合按钮，更安全耐用；
- 快降杆，缩短锯切进给时间；



- Emergency shut-off buttons.
- Built-in tool box.
- Accessories Kits.
- Working lamp.

- 急停开关；
- 内嵌式工具箱；
- 标准配件；
- 工作灯；



- Miter Sawing Design.
- Suitable for Long Material 0-45° sawing.
- Front and Rear Locking. Angle is not easy to offset.
- Turntable with steel balls and easy to rotate.
- Accurate sawing angle positioning.

- 斜锯设计；
- 适用于长工件0-45度的锯切；
- 前后锁定，角度不容易偏移；
- 轮盘采用钢珠，旋转方便；
- 精确的锯切角度定位；



- Clamping pressure is adjustable, suitable for various wall thicknesses without deformation.
- Hydraulic clamping and manual feeding.
- Sawing feeding behind clamping jaw, safety sawing, convenient feeding.

- 夹紧压力可调，适用于各种厚度的锯切且不变形；
- 液压夹紧和手动送料；
- 夹爪后锯切进给，锯切安全，进给方便；



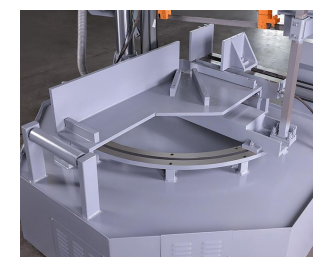
- Flushing hose for machine wash down and auxiliary coolant nozzles.
- Cleaning brushes with coolant flush line attached.
- Coolant level for real-time observation and adjustment ensure normal sawing.

- 冷却液软管和辅助冷却嘴；
- 带有冷却液冲洗的清洁刷；
- 用于实时观察和调整冷却液液位，确保正常锯切；



- Visual oil thermometer for checking oil level in real time to ensure normal sawing.
- Standard manual roller feeding table, optional electrical roller feeding table to improve the working efficiency.
- Angle adjustment by hand wheel.

- 可视化液压油温度计，可实时检查液压油油位，确保锯切正常；
- 标准手动滚轮工作台，可选电动滚轮工作台，提高工效率；
- 手轮调节角度；



- Max. sawing capacity upto 700mm.
- Bi-metal cutting saw blade.
- Easy chip removal, prolong saw blade service life.
- Saw back cooling pipe to prevent small cracks in saw back.
- T-handle Blade Tension and easy to adjust the tension.
- Lifting up and down without stuck. Sawing is powerful.

- 最大锯切尺寸可达700毫米；
- 双金属切割锯条；
- 易拆卸，延长锯片使用寿命；
- 锯背冷却，防止锯背出现裂缝；
- T型锯条张紧，张力易于调节；
- 上下移动而不卡顿。锯切有力；



- Sawing variety workpiece in shape and material.
- King-size saw chip tray, optional chip conveyor.
- Feed rate and feed force control.
- Large Drive Wheel for reduce torque and extend saw blade service life.

- 对各种工件形状和材料锯切；
- 特大号锯屑托盘，可选的排屑机；
- 进给速率和进给力可控；
- 加大轮盘，可减小扭矩，延长锯条使用寿命；